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evaporator circuits. This relatively high pressure drop across the distributor reduces the pressure drop available for the expansion valve, and consequently limits how low condensing pressure can be allowed to fall during periods of low ambient temperature.

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- r Dramatically reduced ammonia charge

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This Piping Handbook is intended to guide the reader through the process of successfully designing and implementing DX Ammonia from +50F to -50F and realizing the benefits of: - Dramatically reduced ammonia charge - Simplified controls - Energy efficient dry suction line

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DX AMMONIA PIPING HANDBOOK 4TH EDITION Background Ammonia refrigeration systems have traditionally employed evaporators supplied with liquid by either gravity flooding (with surge drums), or pumped overfeed (either with mechanical pumps or discharge gas-driven vessels).

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The third requirement of the refrigerant piping design is to minimize system capacity loss. To achieve the maximum capacity from the system, the refrigerant must circulate through the system as efficiently as possible. This involves minimizing any pressure drop through the piping and other system components.

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Water and ammonia will co-exist and act as a kind of zeotropic

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refrigerant, whose saturated P-T relationship is no longer the same as anhydrous ammonia. These are factors as to why ammonia systems are seldom designed as DX systems: on one hand, the liquid ammonia is hard to completely vaporize when water is present, which will lead

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Good refrigeration piping design requires that the refrigeration lines be pitched in the direction of flow at approximately 1/2 inch per 10 feet or 1 inch per 20 feet. Refrigerant velocities in vertical lines should be at least 1500 ft/min to ensure good oil return;

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Anhydrous Ammonia System Piping Requirements This fact sheet was prepared by the Minnesota Department of Agriculture to provide information on some of the State of Minnesota

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requirements for facilities, which store, handle and use anhydrous ammonia on their premises. This guidance is intended to supplement - not replace - the Minnesota ...

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## **IIAR AMMONIA REFRIGERATION PIPING HANDBOOK PDF**

To improve the safety of ammonia refrigeration piping and system components, the International Institute of Ammonia Refrigeration (IIAR) has a guideline for labeling them: Bulletin No. 114. The purpose and requirements stem from ANSI/ASME A13.1 to provide consistency with general pipe marking standards.

## **How to Meet IIAR Standards for Ammonia Pipe Marking ...**

The handbook guides readers through designing and implementing DX ammonia from -50 to 50°F (-45 to 10°C) and realizing the benefits of reduced ammonia charge, simplified controls, energy-efficient dry suction line, reduced line sizes, fast defrost, and elimination of ammonia recirculator pumps.

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