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Introduction to Statistical Quality Control, 5th Edition by Douglas C. Montgomery. Copyright (c) 2005 John Wiley & Sons, Inc. 21 V-MASK CUSUM • $K = (|\mu_1 - \mu_0|) / 2 \cdot h^* = h/2 \cdot d = h^*/K$ Rumus di atas tidak mutlak. Pada beberapa kasus terkadang dipilih $K = 0.5$ karena pergeseran mean proses yang ingin dideteksi berada dalam rentang 1.

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Chapter 6 30 Introduction to Statistical Quality Control, 5th Edition by Douglas C. Montgomery. Sample size • The sample size can be determined so that a shift of some specified amount, Δ can be detected with a stated level of probability (50% chance of detection).

Chapter 6 23 Introduction to Statistical Quality Control ...

Although we provide an overview of each statistical quality tool introduced in this book, we refer

the reader to Prof. Montgomery's Introduction to Statistical Quality Control for detailed discussions on theory and concepts. We also assume a familiarity with the basic functions of JMP, such as

Douglas Montgomery's Introduction to Statistical Quality ...

Statistical quality control (SQC) is the application of statistical methods for the purpose of determining if a given component of production (input) is within acceptable statistical limits and if there is some result of production (output) that may be shown to be statistically acceptable to required specifications [688].

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control (Chapter 11), and feedback adjustment techniques (Chapter 12). Some of this material is at a higher level than Part III, but much of it is accessible by advanced undergraduates or first-year graduate students. This material forms the basis of a second course in statistical quality control and improvement for this audience.

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Montgomery: Introduction to Statistical Quality Control ...

Quality: A Brief Introduction The main objective of statistical quality control (SQC) is to achieve quality in production and service organizations, through the use of adequate statistical techniques.

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Total quality management (TQM) concepts, Chapter 5, pp. 166–189. LEARNING OBJECTIVES. After studying this chapter you should be able to. Describe categories of statistical quality control (SQC). Explain the use of descriptive statistics in measuring quality characteristics. Identify and describe causes of variation. Describe the use of control charts.

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